



1000 Series

Premium Vinyl Windows

BORN TOUGH

Visions 1000 Single Hung Window

SINGLE UNIT

Frame Size	1'-5 1/2"	1'-11 1/2"	2'-5 1/2"	2'-7 1/2"	2'-11 1/2"	3'-3 1/2"	3'-5 1/2"	3'-7 1/2"
Rough Opening	1'-6"	2'-0"	2'-6"	2'-8"	3'-0"	3'-4"	3'-6"	3'-8"
Soft Metric R.O. (mm)	457	610	762	813	914	1016	1067	1118
2'-11 1/2" 3'-0" 914	SHI-1630	SHI-2030	SHI-2630	SHI-2830	SHI-3030	SHI-3430	SHI-3630	
3'-5 1/2" 3'-6" 1067	SHI-1636	SHI-2036	SHI-2636	SHI-2836	SHI-3036	SHI-3436	SHI-3636	SHI-3836
3'-11 1/2" 4'-0" 1219	SHI-1640	SHI-2040	SHI-2640	SHI-2840	SHI-3040	SHI-3440	SHI-3640	
4'-5 1/2" 4'-6" 1372	SHI-1646	SHI-2046	SHI-2646	SHI-2846	SHI-3046	SHI-3446	SHI-3646	
4'-11 1/2" 5'-0" 1524	SHI-1650	SHI-2050	SHI-2650	SHI-2850	*SHI-3050	*SHI-3450	*SHI-3650	*SHI-3850
5'-5 1/2" 5'-6" 1676	SHI-1656	SHI-2056	SHI-2656	*SHI-2856	*SHI-3056	*SHI-3456	*SHI-3656	
5'-11 1/2" 6'-0" 1829	SHI-1660	SHI-2060	*SHI-2660	*SHI-2860	*SHI-3060	*SHI-3460	*SHI-3660	*SHI-3860

Standard Colonial Grille Patterns Shown

NOTE: Units with * meet UBC Egress Codes of 5.7 square feet or larger. Local codes may vary.

SINGLE HUNG TWIN UNITS

Base Code	Frame Size	Rough Opening	Soft Metric R.O. (mm)
SH2-16	2'-11 1/2"	3'-0"	914
SH2-20	3'-11 1/2"	4'-0"	1219
SH2-26	4'-11 1/2"	5'-0"	1524
SH2-28	5'-3 1/2"	5'-4"	1626
SH2-30	5'-11 1/2"	6'-0"	1829
SH2-36	6'-11 1/2"	7'-0"	2164
SH2-40	7'-11 1/2"	8'-0"	2438

SINGLE HUNG TRIPLE UNITS

Base Code	Frame Size	Rough Opening	Soft Metric R.O. (mm)
SH3-16	4'-5 1/2"	4'-6"	1372
SH3-20	5'-11 1/2"	6'-0"	1829
SH3-26	7'-5 1/2"	7'-6"	2286
SH3-28	7'-11 1/2"	8'-0"	2438
SH3-30	8'-11 1/2"	9'-0"	2743

Visions 1000 Single Hung Window

DIRECT SET PICTURE & TRANSOM UNITS

Frame Size	1'-11 1/2"	2'-5 1/2"	2'-7 1/2"	2'-11 1/2"	3'-3 1/2"	3'-5 1/2"	3'-11 1/2"	4'-11 1/2"	5'-3 1/2"	5'-11 1/2"
Rough Opening	2'-0"	2'-6"	2'-8"	3'-0"	3'-4"	3'-6"	4'-0"	5'-0"	5'-4"	6'-0"
Soft Metric R.O. (mm)	609	762	813	914	1016	1067	1219	1524	1626	1829
1'-11 1/2" 1'-2"	PIC1-2012	PIC1-2612	PIC1-2812	PIC1-3012	PIC1-3412	PIC1-3612	PIC1-4012	PIC1-5012	PIC1-5412	PIC1-6012
1'-11 1/2" 2'-0"	PIC1-2020	PIC1-2620	PIC1-2820	PIC1-3020	PIC1-3420	PIC1-3620	PIC1-4020	PIC1-5020	PIC1-5420	PIC1-6020
2'-11 1/2" 3'-0"	PIC1-2030	PIC1-2630	PIC1-3030	PIC1-3630	PIC1-4030	PIC1-5030	PIC1-6030			
3'-5 1/2" 3'-6"	PIC1-2036	PIC1-2636	PIC1-3036	PIC1-3636	PIC1-4036	PIC1-5036	PIC1-6036			
3'-11 1/2" 4'-0"	PIC1-2040	PIC1-2640	PIC1-3040	PIC1-3640	PIC1-4040	PIC1-5040	PIC1-6040			
4'-5 1/2" 4'-6"	PIC1-2046	PIC1-2646	PIC1-3046	PIC1-3646	PIC1-4046	PIC1-5046	PIC1-6046			
4'-11 1/2" 5'-0"	PIC1-2050	PIC1-2650	PIC1-3050	PIC1-3650	PIC1-4050	PIC1-5050	PIC1-6050			
5'-11 1/2" 6'-0"	PIC1-2060	PIC1-2660	PIC1-3060	PIC1-3660	PIC1-4060	PIC1-5060	PIC1-6060			

Visions 1000 Single Hung Window

QUARTER CIRCLE DIRECT SET RADIUS UNITS



QC1-26



QC1-28



QC1-30



QC1-34

Frame Size	2'-5 1/2" x 2'-5 1/2"	2'-7 1/2" x 2'-7 1/2"	2'-11 1/2" x 2'-11 1/2"	3'-3 1/2" x 3'-3 1/2"
Rough Opening	2'-6" x 2'-6"	2'-8" x 2'-8"	3'-0" x 3'-0"	3'-4" x 3'-4"
Soft Metric R.O. (mm)	762 x 762	813 x 813	914 x 914	1016 x 1016



QC1-36



QC1-40



QC1-50

Frame Size	3'-5 1/2" x 3'-5 1/2"	3'-11 1/2" x 3'-11 1/2"	4'-11 1/2" x 4'-11 1/2"
Rough Opening	3'-6" x 3'-6"	4'-0" x 4'-0"	5'-0" x 5'-0"
Soft Metric R.O. (mm)	1067 x 1067	1219 x 1219	1524 x 1524

HALF CIRCLE DIRECT SET RADIUS UNITS



HC1-26



HC1-28



HC1-30



HC1-34

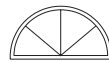


HC1-36

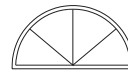
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Rough Opening	2'-6" x 1'-3 1/4"	2'-8" x 1'-4 1/4"	3'-0" x 1'-6 1/4"	3'-4" x 1'-8 1/4"	3'-6" x 1'-9 1/4"
Soft Metric R.O. (mm)	762 x 387	813 x 413	914 x 464	1016 x 489	1067 x 489



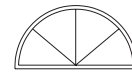
HC1-40



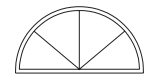
HC1-50



HC1-54



HC1-60



HC1-70

Frame Size	3'-11 1/2" x 1'-11 3/4"	4'-11 1/2" x 2'-5 3/4"	5'-3 1/2" x 2'-7 3/4"	5'-11 1/2" x 2'-11 3/4"	6'-11 1/2" x 3'-5 3/4"
Rough Opening	4'-0" x 2'-0 1/4"	5'-0" x 2'-6 1/4"	5'-4" x 2'-8 1/4"	6'-0" x 3'-0 1/4"	7'-0" x 3'-6 1/4"
Soft Metric R.O. (mm)	1219 x 616	1524 x 756	1626 x 768	1829 x 921	2134 x 1073

EXTENDED EYEBROW



EYE1-361408



EYE1-401408

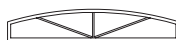


EYE1-501408

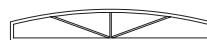
Frame Size	3'-5 1/2" x 1'-1 1/4"	3'-11 1/2" x 1'-1 1/4"	4'-11 1/2" x 1'-1 1/4"
Rough Opening	3'-6" x 1'-1 3/4"	4'-0" x 1'-1 3/4"	5'-0" x 1'-1 3/4"
Soft Metric R.O. (mm)	1067 x 349	1219 x 349	1524 x 349
R.O. Leg Height	8"	8"	8"



EYE1-541408



EYE1-601408



















































EYE1-701408

Frame Size	5'-3 1/2" x 1'-1 1/4"	5'-11 1/2" x 1'-1 1/4"	6'-11 1/2" x 1'-1 1/4"
Rough Opening	5'-4" x 1'-1 3/4"	6'-0" x 1'-1 3/4"	7'-0" x 1'-1 3/4"
Soft Metric R.O. (mm)	1626 x 349	1829 x 349	2134 x 349
R.O. Leg Height	8"	8"	8"

Visions 1000 Double Hung Window

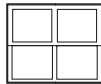
SINGLE UNIT

Frame Size	1'-5 1/2"	1'-11 1/2"	2'-5 1/2"	2'-7 1/2"	2'-11 1/2"	3'-3 1/2"	3'-5 1/2"
Rough Opening	1'-6"	2'-0"	2'-6"	2'-8"	3'-0"	3'-4"	3'-6"
Soft Metric R.O. (mm)	457	610	762	813	914	1016	1067
3'-0"							
3'-5 1/2"							
3'-11 1/2"							
4'-5 1/2"							
4'-11 1/2"							
5'-5 1/2"							
5'-11 1/2"							

Standard Colonial Grille Patterns Shown

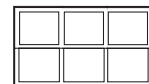
NOTE: Units with * meet UBC Egress Codes of 5.7 square feet or larger. Local codes may vary.

DOUBLE HUNG TWIN UNITS



Base Code	Frame Size	Rough Opening	Soft Metric R.O. (mm)
DH2-16	2'-11 1/2"	3'-0"	914
DH2-20	3'-11 1/2"	4'-0"	1219
DH2-26	4'-11 1/2"	5'-0"	1524
DH2-28	5'-3 1/2"	5'-4"	1626
DH2-30	5'-11 1/2"	6'-0"	1829
DH2-34	6'-7 1/2"	6'-8"	2032
DH2-36	6'-11 1/2"	7'-0"	2164

DOUBLE HUNG TRIPLE UNITS



Base Code	Frame Size	Rough Opening	Soft Metric R.O. (mm)
DH3-16	4'-5 1/2"	4'-6"	1372
DH3-20	5'-11 1/2"	6'-0"	1829
DH3-26	7'-5 1/2"	7'-6"	2286
DH3-28	7'-11 1/2"	8'-0"	2438
DH3-30	8'-11 1/2"	9'-0"	2743
DH3-34	9'-11 1/2"	10'	3048
DH3-36*	10'-5 1/2"	10'-6"	3200

* Must be field mullied.

Visions 1000 Double Hung Window

DIRECT SET PICTURE & TRANSOM UNITS

Frame Size	1'-11 1/2"	2'-5 1/2"	2'-7 1/2"	2'-11 1/2"	3'-3 1/2"	3'-5 1/2"	3'-11 1/2"	4'-11 1/2"	5'-3 1/2"	5'-11 1/2"
Rough Opening	2'-0"	2'-6"	2'-8"	3'-0"	3'-4"	3'-6"	4'-0"	5'-0"	5'-4"	6'-0"
Soft Metric R.O. (mm)	609	762	813	914	1016	1067	1219	1524	1626	1829
1'-11 1/2" 1'-2" 356	PIC1-2012	PIC1-2612	PIC1-2812	PIC1-3012	PIC1-3412	PIC1-3612	PIC1-4012	PIC1-5012	PIC1-5412	PIC1-6012
1'-11 1/2" 2'-0" 610	PIC1-2020	PIC1-2620	PIC1-2820	PIC1-3020	PIC1-3420	PIC1-3620	PIC1-4020	PIC1-5020	PIC1-5420	PIC1-6020
2'-11 1/2" 3'-0" 914	PIC1-2030	PIC1-2630	PIC1-3030	PIC1-3630	PIC1-4030	PIC1-5030	PIC1-6030			
3'-5 1/2" 3'-6" 1067	PIC1-2036	PIC1-2636	PIC1-3036	PIC1-3636	PIC1-4036	PIC1-5036	PIC1-6036			
3'-11 1/2" 4'-0" 1219	PIC1-2040	PIC1-2640	PIC1-3040	PIC1-3640	PIC1-4040	PIC1-5040	PIC1-6040			
4'-5 1/2" 4'-6" 1372	PIC1-2046	PIC1-2646	PIC1-3046	PIC1-3646	PIC1-4046	PIC1-5046	PIC1-6046			
4'-11 1/2" 5'-0" 1524	PIC1-2050	PIC1-2650	PIC1-3050	PIC1-3650	PIC1-4050	PIC1-5050	PIC1-6050			
5'-11 1/2" 6'-0" 1829	PIC1-2060	PIC1-2660	PIC1-3060	PIC1-3660	PIC1-4060	PIC1-5060	PIC1-6060			

Visions 1000 Double Hung Window

QUARTER CIRCLE DIRECT SET RADIUS UNITS



QC1-26



QC1-28



QC1-30



QC1-34

Frame Size	2'-5 1/2" x 2'-5 1/2"	2'-7 1/2" x 2'-7 1/2"	2'-11 1/2" x 2'-11 1/2"	3'-3 1/2" x 3'-3 1/2"
Rough Opening	2'-6" x 2'-6"	2'-8" x 2'-8"	3'-0" x 3'-0"	3'-4" x 3'-4"
Soft Metric R.O. (mm)	762 x 762	813 x 813	914 x 914	1016 x 1016



QC1-36



QC1-40



QC1-50

Frame Size	3'-5 1/2" x 3'-5 1/2"	3'-11 1/2" x 3'-11 1/2"	4'-11 1/2" x 4'-11 1/2"
Rough Opening	3'-6" x 3'-6"	4'-0" x 4'-0"	5'-0" x 5'-0"
Soft Metric R.O. (mm)	1067 x 1067	1219 x 1219	1524 x 1524

HALF CIRCLE DIRECT SET RADIUS UNITS



HC1-26



HC1-28



HC1-30

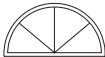


HC1-34

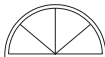


HC1-36

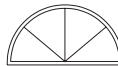
Frame Size	2'-5 1/2" x 1'-2 3/4"	2'-7 1/2" x 1'-3 3/4"	2'-11 1/2" x 1'-5 3/4"	3'-3 1/2" x 1'-7 3/4"	3'-5 1/2" x 1'-8 3/4"
Rough Opening	2'-6" x 1'-3 1/4"	2'-8" x 1'-4 1/4"	3'-0" x 1'-6 1/4"	3'-4" x 1'-8 1/4"	3'-6" x 1'-9 1/4"
Soft Metric R.O. (mm)	762 x 387	813 x 413	914 x 464	1016 x 489	1067 x 489



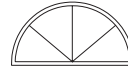
HC1-40



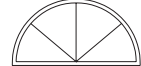
HC1-50



HC1-54



HC1-60



HC1-70

Frame Size	3'-11 1/2" x 1'-11 3/4"	4'-11 1/2" x 2'-5 3/4"	5'-3 1/2" x 2'-7 3/4"	5'-11 1/2" x 2'-11 3/4"	6'-11 1/2" x 3'-5 3/4"
Rough Opening	4'-0" x 2'-0 1/4"	5'-0" x 2'-6 1/4"	5'-4" x 2'-8 1/4"	6'-0" x 3'-0 1/4"	7'-0" x 3'-6 1/4"
Soft Metric R.O. (mm)	1219 x 616	1524 x 756	1626 x 768	1829 x 921	2134 x 1073

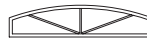
EXTENDED EYEBROW



EYE1-361408

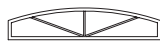


EYE1-401408

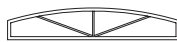


EYE1-501408

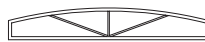
Frame Size	3'-5 1/2" x 1'-1 1/4"	3'-11 1/2" x 1'-1 1/4"	4'-11 1/2" x 1'-1 1/4"
Rough Opening	3'-6" x 1'-1 3/4"	4'-0" x 1'-1 3/4"	5'-0" x 1'-1 3/4"
Soft Metric R.O. (mm)	1067 x 349	1219 x 349	1524 x 349
R.O. Leg Height	8"	8"	8"



EYE1-541408



EYE1-601408



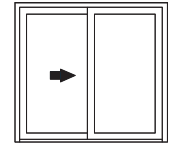
EYE1-701408

Frame Size	5'-3 1/2" x 1'-1 1/4"	5'-11 1/2" x 1'-1 1/4"	6'-11 1/2" x 1'-1 1/4"
Rough Opening	5'-4" x 1'-1 3/4"	6'-0" x 1'-1 3/4"	7'-0" x 1'-1 3/4"
Soft Metric R.O. (mm)	1626 x 349	1829 x 349	2134 x 349
R.O. Leg Height	8"	8"	8"

Visions 1000 Slider Window

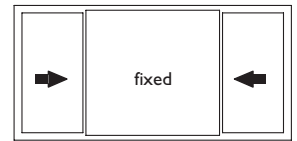
SINGLE UNIT

Frame Size	2'-5 1/2"	2'-11 1/2"	3'-5 1/2"	3'-11 1/2"	4'-5 1/2"	4'-11 1/2"	5'-11 1/2"
Rough Opening	2'-6"	3'-0"	3'-6"	4'-0"	4'-6"	5'-0"	6'-0"
Soft Metric R.O. (mm)	762	914	1067	1219	1372	1524	1829
1'-11 1/2" / 2'-0" / 610	SS-2620	SS-3020	SS-3620	SS-4020	SS-4620	SS-5020	SS-6020
2'-5 1/2" / 2'-6" / 762	SS-2626	SS-3026	SS-3626	SS-4026	SS-4626	SS-5026	*SS-6026
2'-11 1/2" / 3'-0" / 914	SS-2630	SS-3030	SS-3630	SS-4030	SS-4630	*SS-5030	*SS-6030
3'-5 1/2" / 3'-6" / 1067	SS-2636	SS-3036	SS-3636	SS-4036	*SS-4636	*SS-5036	*SS-6036
3'-11 1/2" / 4'-0" / 1219	SS-2640	SS-3040	SS-3640	*SS-4040	*SS-4640	*SS-5040	*SS-6040
4'-5 1/2" / 4'-6" / 1372	SS-3046	SS-3646	*SS-4046	*SS-4646	*SS-5046	*SS-6046	
4'-11 1/2" / 5'-0" / 1524	SS-3050	SS-3650	*SS-4050	*SS-4650	*SS-5050	*SS-6050	



Single Unit
Standard Operation-
viewing from Exterior

Standard Colonial Grille Patterns Shown
NOTE: Units with * meet UBC Egress Codes of 5.7 square feet or larger. Local codes may vary.
NOTE: Rolling Windows cannot be factory mulled or stacked.



Triple- 1/4, 1/2, 1/4 (End Vent)
Standard Operation-
viewing from Exterior

NOTE: Rolling Windows cannot be factory mulled or stacked.

TRIPLE- 1/4, 1/2, 1/4 (End Vent)

Frame Size	5'-11 1/2"	6'-11 1/2"
Rough Opening	6'-0"	7'-0"
Soft Metric R.O. (mm)	1829	2134
2'-11 1/2" / 3'-0" / 914	6030	
3'-5 1/2" / 3'-6" / 1067	6036	7036
3'-11 1/2" / 4'-0" / 1219	6040	7040

Frame Size	5'-11 1/2"	6'-11 1/2"
Rough Opening	6'-0"	7'-0"
Soft Metric R.O. (mm)	1829	2134
4'-5 1/2" / 4'-6" / 1372	6046	7046
4'-11 1/2" / 5'-0" / 1524	6050	7050

BOURN
T
TOUGH



Here's the deal. Tough doesn't happen just like that. Tough doesn't magically appear at the snap of a finger or the push of a button. Nope. Tough is born when you work hard, think smart, and develop a blister or two along the way. Tough is born when you roll up your sleeves and do what needs to be done. So we did just that. We created a vinyl window that's built to take a beating—or two or three for that matter. A vinyl window that's tough. **Enough said.**

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