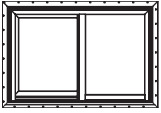




Visions 3000 Series 9404 Parts Catalog #1218587

3000 Series

FOR PRODUCT PRODUCED AFTER 4/07



Slider

- Single Slider
- Triple Slider (1/4 - 1/2 - 1/4)
- Triple Slider (Equal Sash)

SLIDER



Mull/Stack/Picture/Transom

MULL/STACK
PICTURE/
TRANSOM

Visions® Windows and Doors

880 South View Drive • Mosinee, WI 54455 • 1-800-584-7680

Issued 10/07
Revised 3/08

**TABLE OF CONTENTS:**

Single Slider Exploded View	1
Replacement Parts	2
Replacement Accessories	5
Replacement and Remodeling Parts	8
Screen Exploded View	9
Screen Replacement Parts	10

DESCRIPTION:

All vinyl sliding window.

FRAME/SASH OPTIONS:

- White
- Tan
- Cameo

HARDWARE OPTIONS:

Color matched to window.

DISTINGUISHING FEATURES:

- Integral J-Channel
- Integral Brickmould
- 3-1/4" Jamb thickness
- Integral nail fin

HOW TO ORDER A PART:

Identify the part using the **exploded view** and index. Locate the part in the **replacement parts** section using the **reference number** from the exploded view and index for a detailed part view and ordering information. **When identifying replacement parts, unit must be viewed from the exterior.**

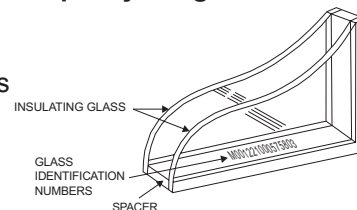
Exploded View:	Drawings show part location and are accompanied by indexes that reference part descriptions.
Replacement Parts:	Sections contain detailed views of individual replacement parts and ordering information.
Reference Number:	Shown in black boxes on the exploded views and listed numerically in the indexes. Parts appear sequentially by reference number in the replacement parts sections.

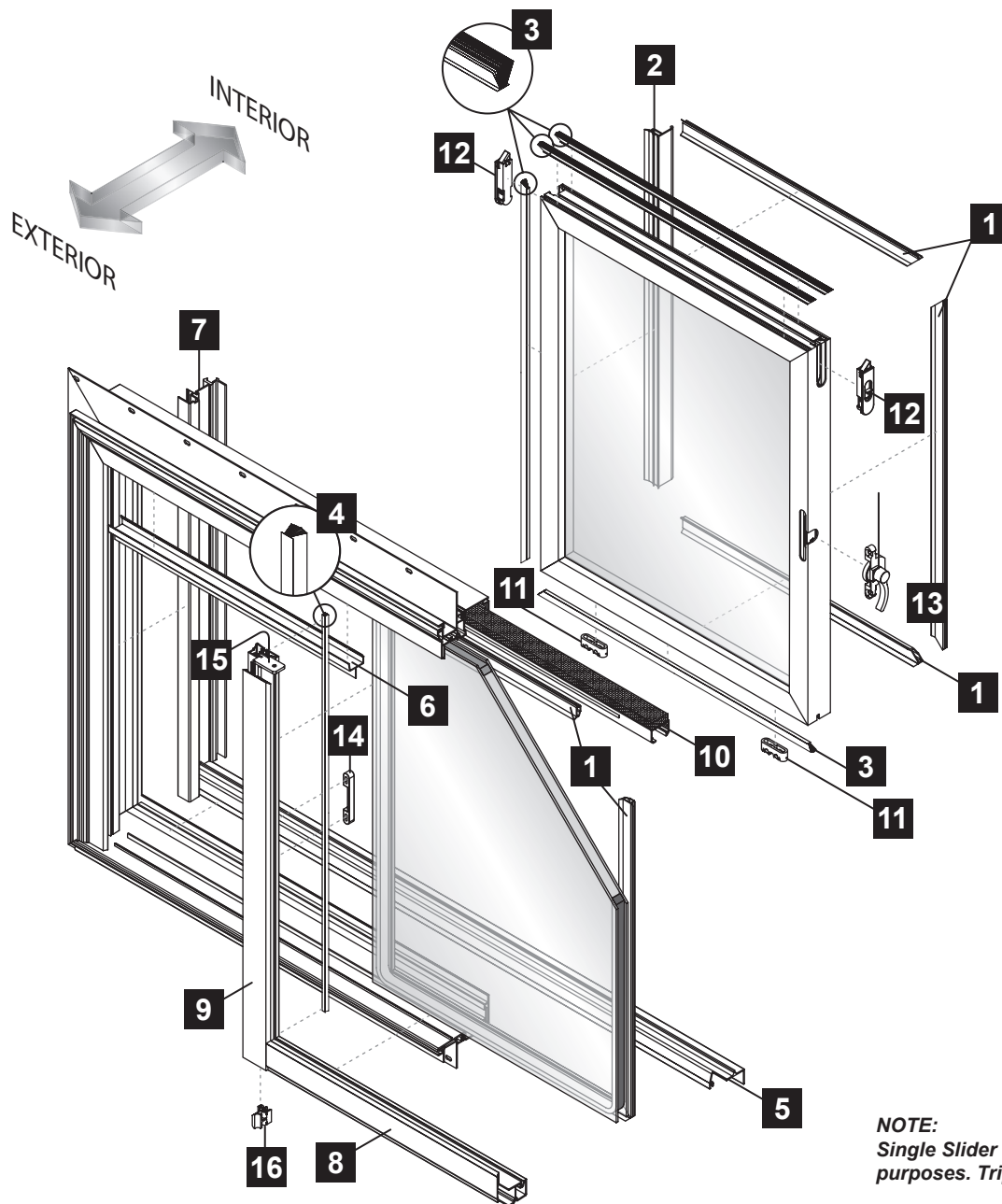
GLASS IDENTIFICATION CODE:

The glass code number references the date of manufacture, which is helpful in identifying the product.

When ordering warranty replacement hardware, glass, sash or panels, it is necessary to specify the glass identification code.

Markings are stamped on one of the four sides of the spacer which separates the two panes of glass. (see illustration at right)





NOTE:
Single Slider shown for illustration purposes. Triple Slider similar.

Parts Shown	Page
1 Glazing Bead	2
2 Pull Glazing Bead	2
3 Pile Weatherstrip (.187 x .320) ..	2
4 Pile Weatherstrip (.187 x .220) ..	2
5 Sill Filler	2
6 Head Screen Filler	2
7 Side Jamb Cover	3
8 Rail	3

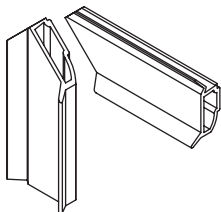
Parts Shown	Page
9 Mullion	3
10 Head Jamb Liner	3
11 Sash Roller	3
12 Tilt Latch	3
13 Sash Lock	4
14 Keeper	4
15 Head Mullion Key	4
16 Sill Mullion Key	4

Parts NOT Shown	Page
17 Jamb Filler	4
18 Dust Plug	4
19 Glass Shim	5
20 Glass Shim	5
21 - 38 Accessories	5-8
39 Head Expander*	8
40 Sill Extender*	8

* For replacement and remodeling applications only.

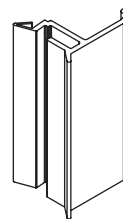
1 Glazing Bead

- ☐ White
- ☐ Tan
- ☐ Cameo



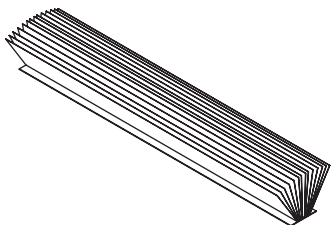
2 Pull Glazing Bead

- ☐ White
- ☐ Tan
- ☐ Cameo



3 Pile Weatherstrip (.187 x .320)

- ☐ White
- ☐ Tan



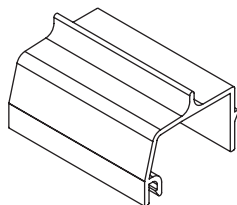
4 Pile Weatherstrip (.187 x .220)

- ☐ White
- ☐ Tan



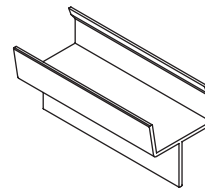
5 Sill Filler

- ☐ White
- ☐ Tan
- ☐ Cameo



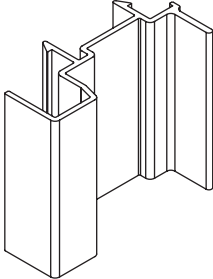
6 Head Screen Filler

- ☐ White
- ☐ Tan
- ☐ Cameo



7 Side Jamb Cover

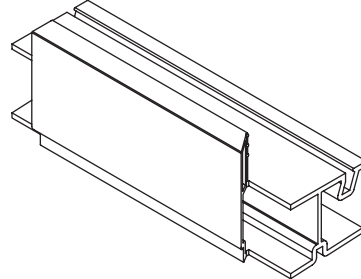
- ☐ White
- ☐ Tan
- ☐ Cameo



*Specify left/right
when ordering.*

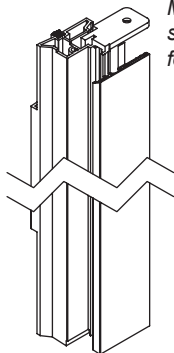
8 Rail

- ☐ White
- ☐ Tan
- ☐ Cameo



9 Mullion

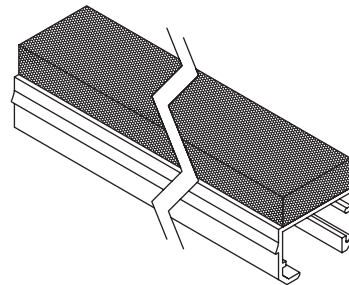
- ☐ White
- ☐ Tan
- ☐ Cameo



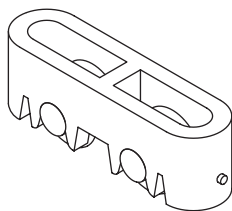
*Mullion Keys must be ordered
separately. See Item #15, 16
for details.*

10 Head Jamb Liner

- ☐ White
- ☐ Tan
- ☐ Cameo

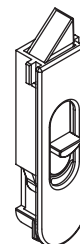


11 Sash Roller



12 Tilt Latch

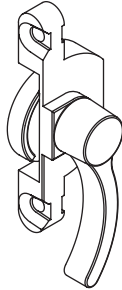
- ☐ White
- ☐ Tan
- ☐ Cameo



*Left Shown
Right Opposite*

13 Sash Lock

- ☐ White
- ☐ Tan
- ☐ Cameo



*Part shown replaces an older version. If illustration does not match parts on your unit order quantity **(1) Top and (1) Bottom** to update all hardware on units with (2) locks.*

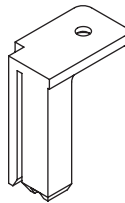
Top Shown
Bottom Opposite

14 Keeper

- ☐ White
- ☐ Tan
- ☐ Cameo

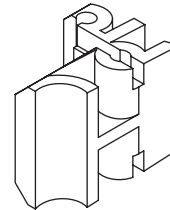


15 Head Mullion Key



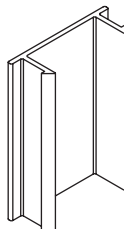
Left Shown
Right Opposite

16 Sill Mullion Key



17 Jamb Filler

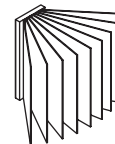
- ☐ White
- ☐ Tan
- ☐ Cameo



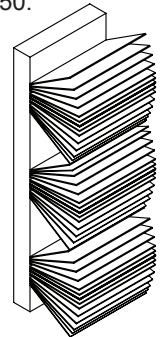
18 Dust Plug

- ☐ White
- ☐ Beige
- ☐ Standard
- ☐ DP50

Standard:



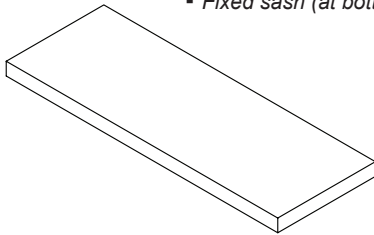
DP50:



19 Glass Shim

Usage:

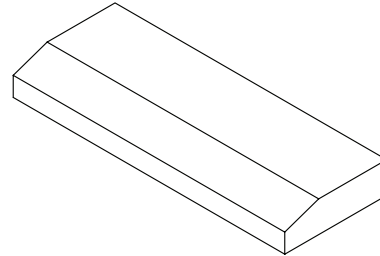
- Operating sash
- Fixed sash (at bottom and jamb side)



20 Glass Shim

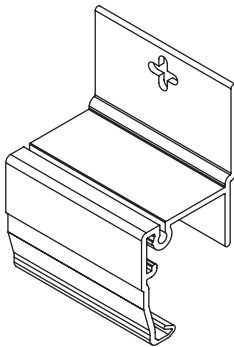
Usage:

- Fixed sash only (at mullion side)



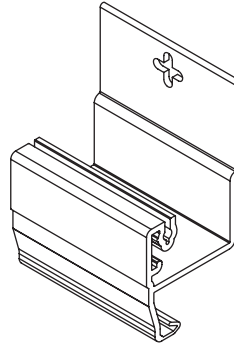
21 Brickmould

- ☐ White
- ☐ Tan
- ☐ Cameo



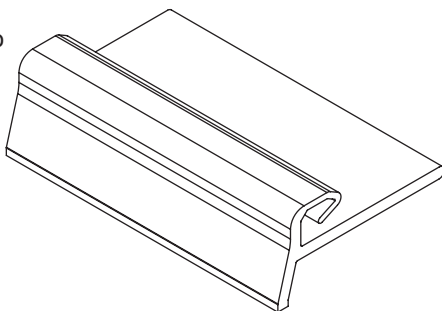
22 J-Channel Brickmould

- ☐ White
- ☐ Tan
- ☐ Cameo



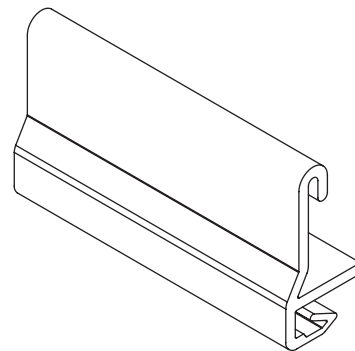
23 Sill Nosing

- ☐ White
- ☐ Tan
- ☐ Cameo



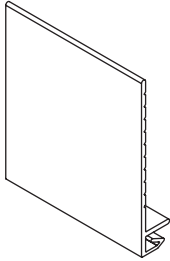
24 J-Channel

- ☐ White
- ☐ Tan
- ☐ Cameo



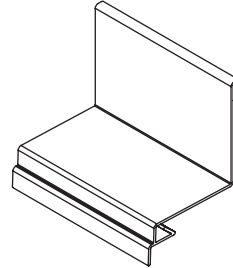
25 Simulated Flat Casing

- ☐ White
- ☐ Tan
- ☐ Cameo



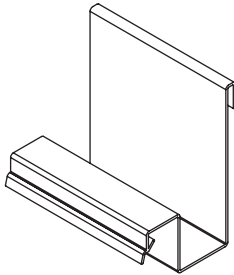
26 Drip Cap

- ☐ White
- ☐ Tan
- ☐ Cameo



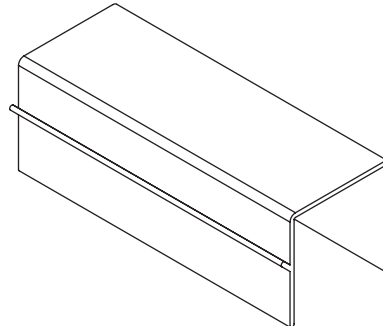
27 J-Channel Drip Cap

- ☐ White
- ☐ Tan
- ☐ Cameo



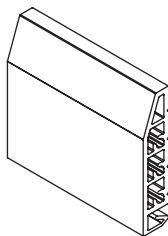
28 J-Channel Filler

- ☐ White
- ☐ Tan
- ☐ Cameo



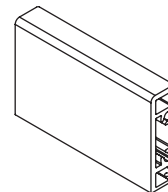
29 1-1/2" Z-Flange

- ☐ White
- ☐ Tan
- ☐ Cameo



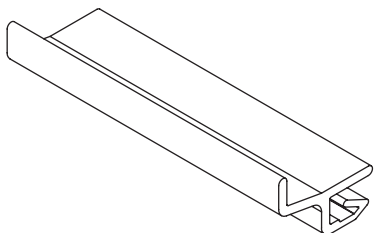
30 1" Z-Flange

- ☐ White
- ☐ Tan
- ☐ Cameo



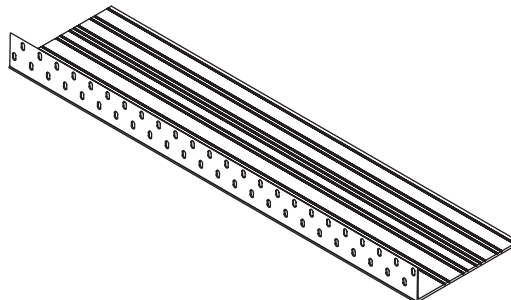
31 Stucco Adapter

- ☐ White
☐ Tan
☐ Cameo



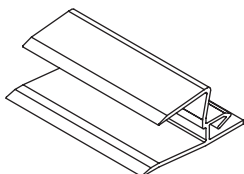
32 Drywall Jamb Extension

- ☐ White
☐ Tan
☐ Cameo



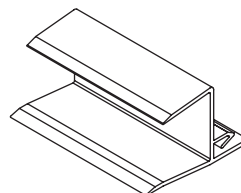
33 1/2" Drywall Return

- ☐ White
☐ Tan
☐ Cameo



34 3/4" Trim Receptor/Drywall Return

- ☐ White
☐ Tan
☐ Cameo

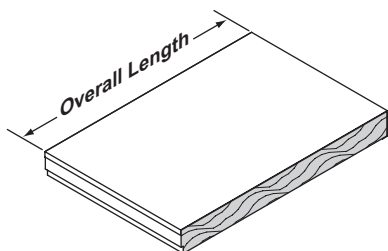


35 Jamb Extension

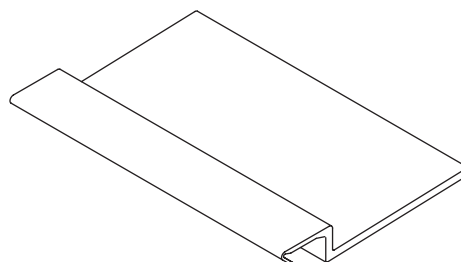
Specify overall length _____
(to the nearest 16th of an inch)

Specify species _____

For rectangular units only. All radius units receive bendable cellular PVC jamb extensions. Please comment when ordering.



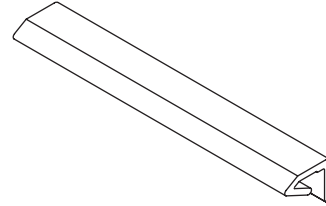
36 Jamb Extension Clip



37 Metal Joining/Installation Plate

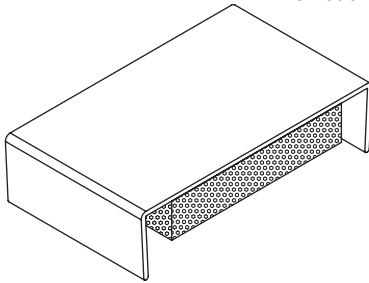
38 Accessory Groove Cover

- ☐ White
- ☐ Tan
- ☐ Cameo


39 Head Expander

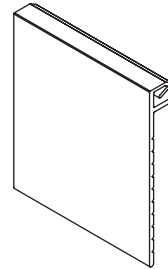
- ☐ White
- ☐ Tan
- ☐ Cameo

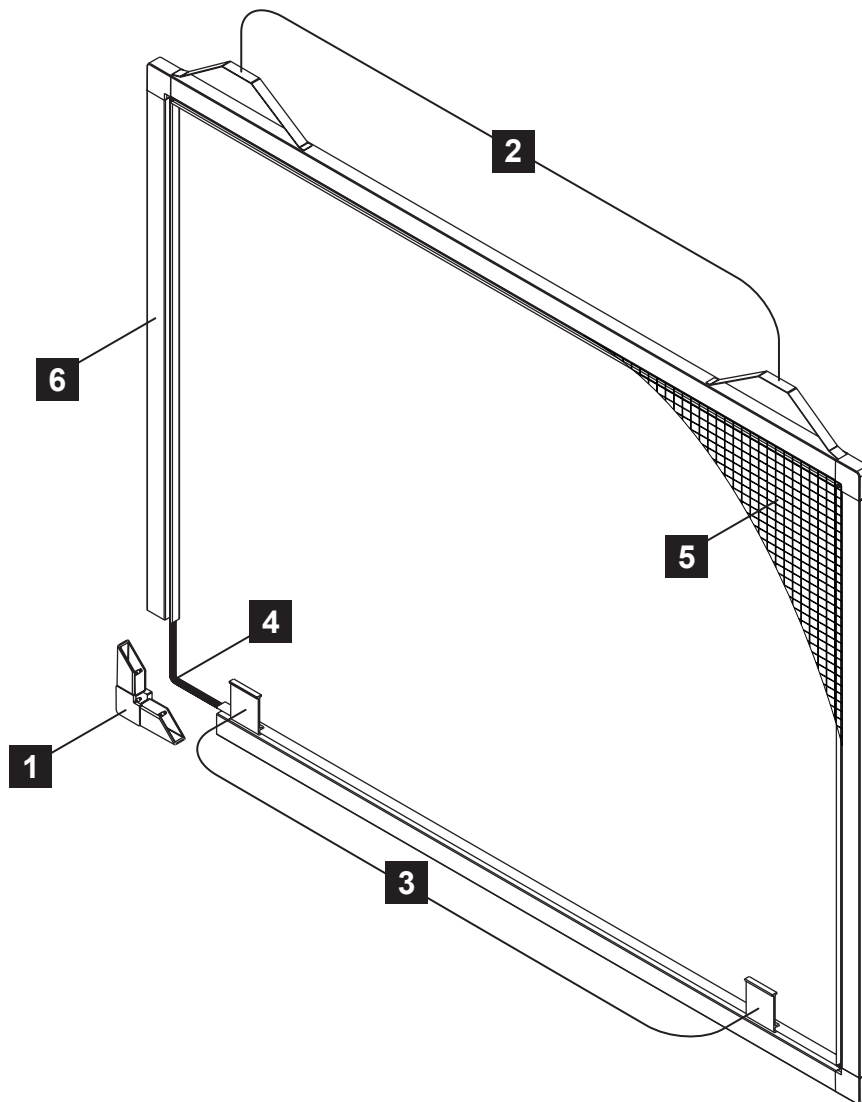
For replacement and remodeling applications.


40 Sill Extender

- ☐ White
- ☐ Tan
- ☐ Cameo

For replacement and remodeling applications.



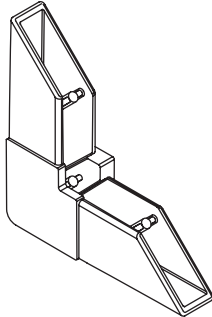


Parts Shown	Page
1 Corner Key	10
2 Screen Spring.....	10
3 Screen Tab	10
4 Screen Spline	10
5 Screen Mesh*	
6 Screen Frame*	

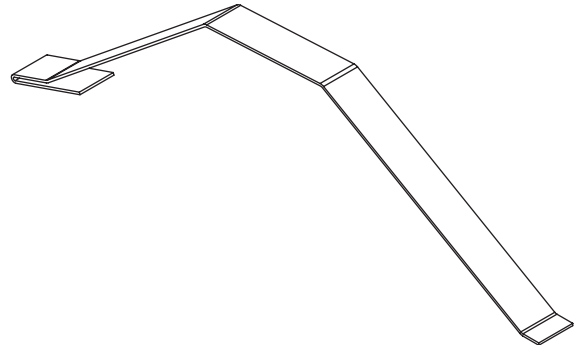
* Please comment when ordering.

1 Corner Key

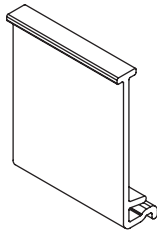
- ☐ White
- ☐ Tan
- ☐ Cameo



2 Screen Leaf Spring



3 Screen Tab



4 Screen Spline

